

# AIR OR HYDRAULIC PUMPS FOR OIL AND GREASE SYSTEMS





#### DESCRIPTION

Modular air and hydraulic pump (MAP) packages for Series Progressive Systems are available in a wide range of configurations. The pumps (air or hydraulic) will mount directly to the bottom of either an oil or grease reservoir. All reservoirs come standard with a low level switch, automatic reservoir shut off and visual sight indicator, includes also pressure gauge and fill stud. Options can include air valve selection, pump displacement, ratio and reservoir size.

#### **FEATURES**

Oil or Grease Reservoir Low Level Switch Metal follower in Grease Reservoir Strainer mounted in Inlet Hydraulic or Pneumatic Pump Wide range of displacements Adjustable volume output

Part	Description	MAP = **** - *** - **
30441	68 6 Lit. Rect. Tank w/L.L. Oil	OR06
30441	73 11 Lit. Rect. Tank w/L.L. Oil	OR11
30441	75 15 Lit. Rect. Tank w/L.L. Oil	OR15
30 44 0 20 12350	5 Lit. Cyl Res. w/L.L. Oil	OC05
1820	00 5 Lb. Cyl Res. w/L.L. Grease	GC05
30440	00 12 Lb. Cyl Res. w/L.L. Grease	GC12
34130	00 AP1 30:1 Pneu. Pump	AP1
31040	11 AP2 25:1 Pneu. Pump	AP2
34140	•	HP1
34140	17 HP2 4.8:1 Hyd. Pump	HP2
N.A.	S0 No Solenoid Valve	S0
45273	S1 3 Way N/C Pneu 110 VAC	S1
45274 00044		S2
45275 50444		S3
45364		S4
00444	가장 J	S5
	(Order sub plate 44451 separate	ly)

When ordering a MAP package, you will receive a completely assembled package with reservoir, pump, fill stud w/strainer, gauge, reservoir w/L.L. switch, sight glass & drain plug. Pump will be adapted to reservoir with bell housing along with 100 mesh strainer. A solenoid valve is available if so desired.



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Output

adjuste

Lubricant outlet 1/4 NPT 114mm (4.49in.)

Filling valve

11

(2.36in.)

270mm

(10.63in.)

### 3413000 PNEUMATIC PUMP AP1 (ratio 30:1)

This pump generates a pressure of 30 times the operating air pressure

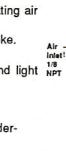
Volume output adjustable from .03 to .12 cu.in. per stroke. (from .5 to 2 cm<sup>3</sup>)

The operating assembly consists of a cylinder housing and light NPT alloy piston equipped with oil-resisting gasket seals.

Springs are provided to return the piston back.

Operating air pressure: from 58 to 116 psi (4 to 8 bar).

The control solenoid valve must have 3 ports: line-cylinderdischarge.



# 3104011 PNEUMATIC PUMP AP2 (ratio 25:1)

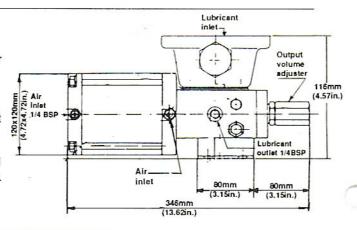
This pump generates a pressure of 30 times the operating air pressure

Volume output adjustable from .36 to .90 cu.in. per stroke. (from 6 to 15 cm<sup>3</sup>)

The operating assembly consists of a cylinder housing and light alloy piston equipped with oil-resisting gasket seals.

Operating air pressure: from 58 to 116 psi (4 to 8 bar).

The control solenoid valve drives a double acting cylinder and must have 4 ports. Air pressure is used to push the piston back.



#### 3414009 HYDRAULIC PUMP HP1 (ratio 4.8:1)

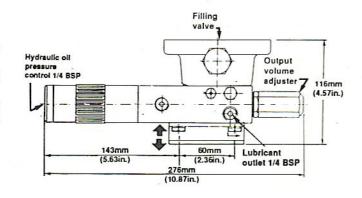
This pump generates a pressure of 4.8 times the operating hydraulic pressure.

Volume output adjustable from .03 to .12 cu.in. for each operation. ( .5 to 2 cm<sup>3</sup> )

The operating assembly consists of a cylinder with a light alloy piston equipped with oil-resisting gasket. Springs are provided to operate the piston.

Operating oil pressure: min 435 psi; max 870 psi (30 bar—60 bar).

The control solenoid valve must have 3 ports.



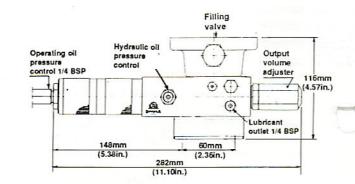
# 3414017 HYDRAULIC PUMP HP2 (ratio 1:1)

Volume output adjustable from .03 to .12 cu.in. for each stroke (.5 to 2 cm $^3)$ .

The operating assembly consists of a cylinder with a light alloy piston equipped with oil-resisting seals.

Operating oil pressure: min 435 psi; max 4350 psi (30bar—300 bar).

The control solenoid valve drives a double acting cylinder and must have 4 ports. Hydraulic pressure is used to operate the piston.





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#### RESERVOIRS

The pump can be adapted to rectangular or cylindrical reservoir.

#### RECTANGULAR RESERVOIRS FEATURES

- Fill stud with 100 mesh strainer
- Sight glass
- Drain plug
- Low Level Switch

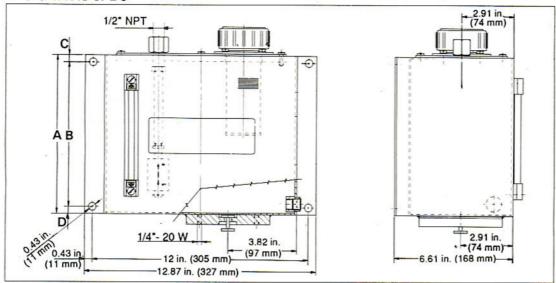
# Low Level Switch characteristics

Max. opening power: 80 VA

Max. Voltage: 220V AC - 150V DC

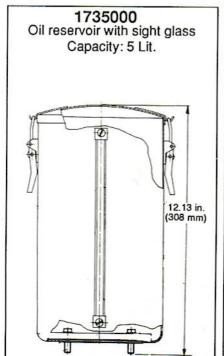
Max. Current: 1A AC or DC

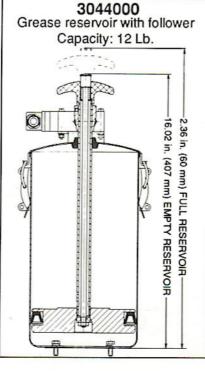
Part N°	lit.	Gal.	Reservoir Dimensions							
				Α	ı. B		ı C		, D	
			in.	mm	in.	mm	in.	mm	in.	mn
3044168	6	1.58	8.86	225	8.07	205	0.39	10	0.79	10
3044173	11	2.90	15.75	400	14.37	365	0.63	16	0.75	19
3044175	15	3.96	20	509	18.5	470	0.63	16	0.91	23

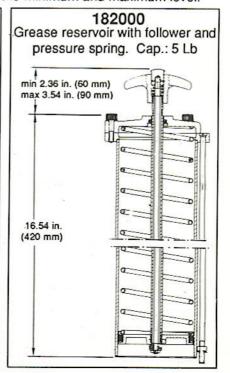


#### CYLINDRICAL RESERVOIRS FEATURES

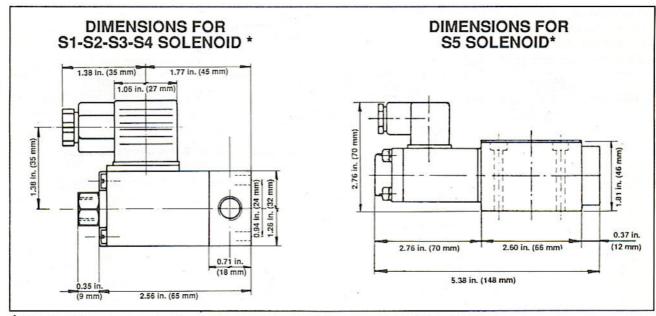
- Handle for the extraction of the follower
- Push button for exhausting pressure on the follower making it easier to remove.
- Sight level indicator rod with two red indexes along the rod to indicate the minimum and maximum level.











\* Warning: changes can take place without notice in the dimensions of the Solenoid valves